

US DMF

Canadian DMF

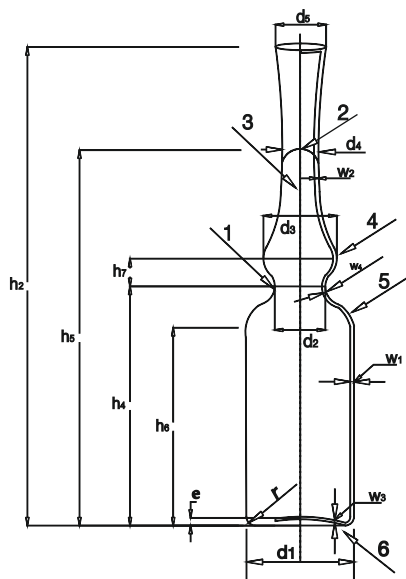
China DMF

ISO 15378 Certified

ISO 9001:2015



**Form C :**  
**Stem, open-funnel ampoule**  
**with constriction**



**KEY**

- 1 = Constriction      4 = Bulb              h = Height
- 2 = Sealing Point    5 = Shoulder        d = Diameter
- 3 = Stem                6 = Base or Bottom   w = Wall Thickness

- Colour                      Clear  
                                    Amber
- Type of finish              Form B : Cut & Glaze  
                                    Form C : Flame Cut  
                                    Form D : Dome  
                                    Double point Ampoules
- Types of Constriction      Conventional  
                                    Colour Break  
                                    OPC  
                                    Score Break
- Add ons                      Ceramic printing  
                                    ID band : Upto Three ID bands
- USP Type I, Clear and Amber Glass Ampoules
- 1ml to 50 ml Nominal Volumes
- Installed capacity of over 810 million Ampoules per annum
- Special treatment for pH sensitive products
- **Extractable report as per USP 232 & 233**
- **De-lamination report as per USP 1660**

Dimensions of Ampoule											
Nominal Volume	Diameters					Heights			Wall Thickness		Volume to center of constriction / ml
	Body diameter d1		Constriction diameter d2 ± 0.5	Stem diameter d4		Total height h2 ± 1.0	Height to gauging point h3 ± 2.0	Body height h6 min	Glass thickness of body w1		
		tol			tol					tol	
1ml	10.75	± 0.15	6.5	6	± 0.35	67	47	21	0.50	± 0.03	1.5
2ml						79	57	33			2.3
3ml	12.75	± 0.15	6.5	6	± 0.35	82	62	35			3.5
5ml	14.75	± 0.15	7	7.0	± 0.35	90	68	41	0.55	± 0.03	5.5
10ml	17.75	± 0.20	7.5	7.1	± 0.35	109	87	55	0.60	± 0.04	11.5
20ml	22.50	± 0.25	8.5	7.8	± 0.50	120	100	65	0.70	± 0.04	23.5
25ml						135	115	80			28.5
30ml						150	130	95			33.5

All dimensions are in "mm" unless specified.